

### 【SPECIFICATION】

#### ■ CRANE

| Description                    |                        | Rough terrain crane with maximum lifting capacity 20 ton |                                      |
|--------------------------------|------------------------|----------------------------------------------------------|--------------------------------------|
| ● Crane specification          |                        |                                                          |                                      |
| Maximum rated lifting capacity |                        | 6.5 m Boom                                               | 20,000kg × 2.5 m (Parts of line : 7) |
|                                |                        | 10.95m Boom                                              | 12,500kg × 4.0 m (Parts of line : 6) |
|                                |                        | 15.4 m Boom                                              | 10,000kg × 5.0 m (Parts of line : 4) |
|                                |                        | 19.6 m Boom                                              | 7,500kg × 6.0 m (Parts of line : 4)  |
|                                |                        | 23.8 m Boom                                              | 6,000kg × 6.0 m (Parts of line : 4)  |
|                                |                        | 28.0 m Boom                                              | 5,000kg × 6.5 m (Parts of line : 4)  |
|                                |                        | 4.0 m Jib                                                | 2,500kg × 75° (Parts of line : 1)    |
|                                |                        | 5.8 m Jib                                                | 2,000kg × 75° (Parts of line : 1)    |
|                                | Rooster                | 3,200kg (Parts of line : 1)                              |                                      |
| Boom length                    |                        | 6.5m — 28.0m                                             |                                      |
| Jib length                     |                        | 4.0m — 5.8m                                              |                                      |
| Maximum rated lifting height   |                        | 29.1m (Boom)<br>34.8m (jib)                              |                                      |
| Hoisting line speed (winch up) | Main winch             | 95m / min. (at 5th layer)                                |                                      |
|                                | Auxiliary winch        | 84m / min. (at 3rd layer)                                |                                      |
| Hoisting hook speed (winch up) | Main winch             | (Parts of line; 7) : 13.5m / min. (at 5th layer)         |                                      |
|                                | Auxiliary winch        | (Parts of line; 1) : 84.0m / min. (at 3rd layer)         |                                      |
| High-speed lowering Rope speed | Main winch             | 133m / min (at 3th layer)                                |                                      |
|                                | Auxiliary winch        | 133m / min (at 3rd layer)                                |                                      |
| Boom derricking angle          |                        | -9.5° — 83°                                              |                                      |
| Boom derricking time           |                        | 40s / -9.5° — 83°                                        |                                      |
| Boom extending speed           |                        | 21.5m / 75s                                              |                                      |
| Slewing speed                  |                        | 2.9min <sup>-1</sup>                                     |                                      |
| Tail slewing radius            | 2,390mm (Slide sheave) |                                                          |                                      |
|                                | 2,250mm (Rear cover)   |                                                          |                                      |

#### ● Equipment and structure

|                                          |                                                                                                                                                                                        |                                                                         |  |
|------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|--|
| Boom type                                | Round-shaped, 6-section hydraulically telescopic type (the 2nd and 3rd boom sections at the same time, the 4th, 5th and 6th boom sections at the same time)                            |                                                                         |  |
| Jib type                                 | 2 sections (2nd section of draw-out type)<br>Hydraulic stepless tilting type (offset angles 7° — 60° )                                                                                 |                                                                         |  |
| Boom extension/retraction equipment      | Two hydraulic cylinders and wire ropes used together                                                                                                                                   |                                                                         |  |
| Boom derricking/lowering equipment       | One hydraulic cylinder of direct acting type with pressure-compensated flow control valve                                                                                              |                                                                         |  |
| Jib derricking/lowering equipment        | Hydraulic cylinder                                                                                                                                                                     |                                                                         |  |
| Winch system<br>Main & Auxiliary winches | Two units of Single winch, Planetary gear reduction type (built-in negative brake) with Automatic brake, High/Low speed switching system and Hydraulic compensated flow control valve. |                                                                         |  |
| Slewing equipment                        | Equipped with Hydraulic motor drive and a planetary gear speed reducer (built-in negative brake), Free / Lock change-over type                                                         |                                                                         |  |
| Slewing bearing                          | Ball bearing type                                                                                                                                                                      |                                                                         |  |
| Outriggers                               | Type                                                                                                                                                                                   | Hydraulic H-beam type (with float and vertical cylinder in single unit) |  |
|                                          | Extension width                                                                                                                                                                        | 5,400mm (Fully extended)                                                |  |
|                                          |                                                                                                                                                                                        | 4,800mm (Intermediately extended)                                       |  |
|                                          |                                                                                                                                                                                        | 4,300mm (Intermediately extended)                                       |  |
|                                          |                                                                                                                                                                                        | 3,200mm (Intermediately extended)                                       |  |
| Wire rope for hoisting                   | Main winch                                                                                                                                                                             | Diameter: 14mm × Length: 155m                                           |  |
|                                          | Auxiliary winch                                                                                                                                                                        | Diameter: 14mm × Length: 76m                                            |  |

#### ● Hydraulic equipment

|                        |                |                                                                                                        |
|------------------------|----------------|--------------------------------------------------------------------------------------------------------|
| Oil pump               |                | 4 pumps, plunger and gear type                                                                         |
| Hydraulic motor        | Hoisting motor | Axial plunger type                                                                                     |
|                        | Slewing motor  | Axial plunger type                                                                                     |
| Control valve          |                | Double acting with integral check and relief valves<br>(With Hydraulic compensated flow control valve) |
| Cylinder               |                | Double acting type                                                                                     |
| Oil reservoir capacity |                | 280L                                                                                                   |

#### ● Safety devices

|  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  |
|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|  | ACS (Automatic Crane System with Voice alarm),<br>Slewing automatic stop system, Working range limit mode,<br>Outrigger status detector, Boom derricking / telescoping holding valve,<br>Jib derricking holding valve, Overhoist prevention device,<br>Winch holding valve, Automatic winch brake, Winch drum roller,<br>Hydraulic safety valves, Outrigger lock pins, Slewing warning lamp,<br>Hydraulic oil temperature warning device,<br>Hydraulic oil return filter warning device |  |  |
|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|

#### ● Standard equipment

|  |                                                                                                                                     |  |  |
|--|-------------------------------------------------------------------------------------------------------------------------------------|--|--|
|  | Air conditioner, Working light (on boom, table and cab),<br>Winch drum turning indication device, Hook for 20 ton, Hook for 3.2 ton |  |  |
|--|-------------------------------------------------------------------------------------------------------------------------------------|--|--|

#### ● Operator's cab

|  |                                                                                                                                                                                                                                                      |  |  |
|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|  | Adjustable steering wheel, Adjustable seat,<br>Power Window(external closing switch),<br>Front windscreen wiper & washer (2 speed wiper),<br>Roof window wiper & washer, AM/FM Radio, Step lamp, Floor mat,<br>Accessory socket (24V), Emergency set |  |  |
|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|

#### ● Optional equipment

|  |                                                                                       |  |  |
|--|---------------------------------------------------------------------------------------|--|--|
|  | ACS outside indicator, PA system, Winch view camera,<br>Door visor, Fire extinguisher |  |  |
|--|---------------------------------------------------------------------------------------|--|--|

#### ■ CARRIER

##### ● Carrier specification

|                                                       |                                              |
|-------------------------------------------------------|----------------------------------------------|
| Maximum traveling speed                               | 49km/h                                       |
| Grade ability                                         | 60% (computed at G.V.W. = 19.715 kg)         |
| Minimum turning radius (center of extreme outer tire) | 8.0m (2 wheel steer)<br>4.7m (4 wheel steer) |

##### ● Engine

|                                              |                                                                                                    |
|----------------------------------------------|----------------------------------------------------------------------------------------------------|
| Model                                        | Cummins<br>QSB6.7-4A (Tier4 Interim / Stage IIIB)                                                  |
| Type                                         | 4 cycle, 6 cylinders, water cooled, direct injection turbo-charged diesel engine with intercooling |
| Piston displacement                          | 6.690L                                                                                             |
| Max. power                                   | 175kW at 2,300min <sup>-1</sup>                                                                    |
| Max. torque                                  | 888N·m at 1,500min <sup>-1</sup>                                                                   |
| Diesel Fuel recommended by KATO must be used |                                                                                                    |

##### ● Equipment and structure

|                    |           |                                                                                                                                      |
|--------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------|
| Drive system       |           | Switches between 2 wheel drive (4×2) and 4 wheel drive (4×4)                                                                         |
| Torque converter   |           | Engine mounted 3 elements<br>1 stage (with lock up clutch)                                                                           |
| Transmission       |           | Remote mounted full automatic                                                                                                        |
| Number of speeds   |           | 4 forward & 1 reverse speed                                                                                                          |
| Axles              | Front     | Planetary, drive/steer type                                                                                                          |
|                    | Rear      | Planetary, drive/steer type                                                                                                          |
| Suspension         | Front     | Taper-leaf spring, Hydraulic locking device with suspension cylinder                                                                 |
|                    | Rear      | Taper-leaf spring, Hydraulic locking device with suspension cylinder                                                                 |
| Brake system       | Service   | Air-over hydraulic disk brake on 4 wheels<br>(front and rear independent circuit)                                                    |
|                    | Parking   | Spring applied, electrically air released parking brake mounted on front axle, internal expanding type                               |
|                    | Auxiliary | Exhaust brake, Service brake lock                                                                                                    |
| Steering           |           | Full hydraulic power steering,<br>Completely independent front and rear steering<br>(with automatic rear wheel steering lock system) |
| Tire size          | Front     | 325 / 95 R24 161E ROAD                                                                                                               |
|                    | Rear      | 325 / 95 R24 161E ROAD                                                                                                               |
| Fuel tank capacity |           | 250 L                                                                                                                                |
| Batteries          |           | (12V-120Ah) × 2                                                                                                                      |

##### ● Safety devices

|  |                                                                                                                                                                                                                                                                                                                                                              |  |  |
|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|  | Emergency steering device,<br>Rear wheel steering lock system (automatic),<br>Brake fluid leak warning device, Service brake lock,<br>Suspension lock, Engine overspeed alarm,<br>Electrically retractable side view mirrors, Left front view camera,<br>Radiator coolant level warning device,<br>Air filter service warning device, Low air warning device |  |  |
|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|

##### ● Standard equipment

|  |                                                                                                        |  |  |
|--|--------------------------------------------------------------------------------------------------------|--|--|
|  | Hydraulic oil cooler, Centralized lubricating system,<br>Aluminum outrigger plate, Discharge head lamp |  |  |
|--|--------------------------------------------------------------------------------------------------------|--|--|

##### ● Optional equipment

|  |                                                                                                                                                |  |  |
|--|------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|  | Wheel stopper, Way side lamp, Side marker lamp,<br>Rear view camera, Storage box,<br>Electrically retractable side view mirrors with defroster |  |  |
|--|------------------------------------------------------------------------------------------------------------------------------------------------|--|--|

#### ■ GENERAL Dimensions

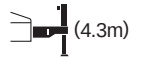
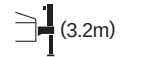
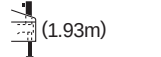
| ■ GENERAL DIMENSIONS |              |                  |
|----------------------|--------------|------------------|
| Overall length       |              | 8,710mm          |
| Overall width        |              | 2,290mm          |
| Overall height       |              | 3,210mm          |
| Wheel base           |              | 3,250mm          |
| Treads               | Front        | 1,920mm          |
|                      | Rear         | 1,920mm          |
| Passenger capacity   |              | One person       |
| Gross vehicle weight | Gross weight | approx. 19,715kg |
|                      | Front weight | approx. 9,875kg  |
|                      | Rear weight  | approx. 9,840kg  |

- Stow the hooks in place before traveling.
- Before you use this machine, read the precautions in the instruction manual thoroughly to operate it correctly.
- KATO products and specifications are subject to improvements and changes without notice.

# RATED LIFTING CAPACITY

Based on ISO 4305  
Not exceed 75% of static tipping loads

## 6.5m — 28.0m Boom

|                     |  (5.4m) |             |            |             |             |            |  (4.8m) |             |             |             |            |            |  (4.3m) |             |            |            |            |            |  (3.2m) |             |            |            |            |            |  (1.93m) |             |            |            |            |            |  |
|---------------------|------------------------------------------------------------------------------------------|-------------|------------|-------------|-------------|------------|------------------------------------------------------------------------------------------|-------------|-------------|-------------|------------|------------|------------------------------------------------------------------------------------------|-------------|------------|------------|------------|------------|--------------------------------------------------------------------------------------------|-------------|------------|------------|------------|------------|---------------------------------------------------------------------------------------------|-------------|------------|------------|------------|------------|--|
| Working radius (m)  | Outriggers fully extended (5.4m) - 360° full range                                       |             |            |             |             |            | Outriggers intermediately extended (4.8m) - over side                                    |             |             |             |            |            | Outriggers intermediately extended (4.3m) - over side                                    |             |            |            |            |            | Outriggers intermediately extended (3.2m) - over side                                      |             |            |            |            |            | Outriggers completely retracted (1.93m) - over side (H-type outrigger only)                 |             |            |            |            |            |  |
|                     | 6.5m Boom                                                                                | 10.95m Boom | 15.4m Boom | 19.6m Boom  | 23.8m Boom  | 28.0m Boom | 6.5m Boom                                                                                | 10.95m Boom | 15.4m Boom  | 19.6m Boom  | 23.8m Boom | 28.0m Boom | 6.5m Boom                                                                                | 10.95m Boom | 15.4m Boom | 19.6m Boom | 23.8m Boom | 28.0m Boom | 6.5m Boom                                                                                  | 10.95m Boom | 15.4m Boom | 19.6m Boom | 23.8m Boom | 28.0m Boom | 6.5m Boom                                                                                   | 10.95m Boom | 15.4m Boom | 19.6m Boom | 23.8m Boom | 28.0m Boom |  |
| 2.5                 | 20.00                                                                                    | 12.50       | 10.00      | 7.50        |             |            | 20.00                                                                                    | 12.50       | 10.00       | 7.50        |            |            | 20.00                                                                                    | 12.50       | 10.00      | 7.50       |            |            | 17.70                                                                                      | 12.50       | 10.00      | 7.50       |            |            | 8.15                                                                                        | 7.95        | 7.90       | 7.50       |            |            |  |
| 3.0                 | 18.50                                                                                    | 12.50       | 10.00      | 7.50        |             |            | 18.00                                                                                    | 12.50       | 10.00       | 7.50        |            |            | 17.45                                                                                    | 12.50       | 10.00      | 7.50       |            |            | 15.20                                                                                      | 12.50       | 10.00      | 7.50       |            |            | 5.80                                                                                        | 5.65        | 5.60       | 6.00       |            |            |  |
| 3.5                 | 16.20                                                                                    | 12.50       | 10.00      | 7.50        | 6.00        | 5.00       | 16.00                                                                                    | 12.50       | 10.00       | 7.50        | 6.00       | 5.00       | 15.00                                                                                    | 12.50       | 10.00      | 7.50       | 6.00       | 5.00       | 10.40                                                                                      | 10.20       | 10.00      | 7.50       | 6.00       | 5.00       | 4.35                                                                                        | 4.20        | 4.15       | 4.55       | 4.75       | 4.95       |  |
| 4.0                 | 14.00                                                                                    | 12.50       | 10.00      | 7.50        | 6.00        | 5.00       | 14.00                                                                                    | 12.50       | 10.00       | 7.50        | 6.00       | 5.00       | 13.00                                                                                    | 12.50       | 10.00      | 7.50       | 6.00       | 5.00       | 7.95                                                                                       | 7.75        | 7.70       | 7.50       | 6.00       | 5.00       | 3.40                                                                                        | 3.25        | 3.20       | 3.55       | 3.75       | 3.90       |  |
| 4.5                 | 12.00                                                                                    | 12.00       | 10.00      | 7.50        | 6.00        | 5.00       | 12.00                                                                                    | 12.00       | 10.00       | 7.50        | 6.00       | 5.00       | 11.15                                                                                    | 12.00       | 10.00      | 7.50       | 6.00       | 5.00       | 6.30                                                                                       | 6.15        | 6.10       | 6.50       | 6.00       | 5.00       | 2.70                                                                                        | 2.55        | 2.50       | 2.85       | 3.05       | 3.20       |  |
| 5.0                 |                                                                                          | 11.05       | 10.00      | 7.50        | 6.00        | 5.00       |                                                                                          | 10.90       | 10.00       | 7.50        | 6.00       | 5.00       |                                                                                          | 8.75        | 8.70       | 7.50       | 6.00       | 5.00       |                                                                                            | 5.00        | 4.95       | 5.30       | 5.55       | 5.00       |                                                                                             | 2.00        | 2.00       | 2.30       | 2.50       | 2.65       |  |
| 5.5                 |                                                                                          | 10.20       | 9.30       | 7.50        | 6.00        | 5.00       |                                                                                          | 8.85        | 8.80        | 7.50        | 6.00       | 5.00       |                                                                                          | 7.20        | 7.15       | 7.50       | 6.00       | 5.00       |                                                                                            | 4.10        | 4.05       | 4.45       | 4.65       | 4.85       |                                                                                             | 1.60        | 1.55       | 1.85       | 2.05       | 2.20       |  |
| 6.0                 |                                                                                          | 9.30        | 8.55       | 7.50        | 6.00        | 5.00       |                                                                                          | 7.40        | 7.35        | 7.50        | 6.00       | 5.00       |                                                                                          | 6.05        | 6.00       | 6.40       | 6.00       | 5.00       |                                                                                            | 3.45        | 3.40       | 3.75       | 3.95       | 4.15       |                                                                                             | 1.25        | 1.20       | 1.55       | 1.70       | 1.85       |  |
| 6.5                 |                                                                                          | 7.85        | 7.80       | 7.10        | 5.75        | 5.00       |                                                                                          | 6.30        | 6.25        | 6.65        | 5.75       | 5.00       |                                                                                          | 5.15        | 5.10       | 5.45       | 5.70       | 5.00       |                                                                                            | 2.95        | 2.90       | 3.20       | 3.40       | 3.55       |                                                                                             | 0.95        | 0.90       | 1.25       | 1.45       | 1.55       |  |
| 7.0                 |                                                                                          | 6.75        | 6.70       | 6.55        | 5.40        | 4.65       |                                                                                          | 5.40        | 5.35        | 5.75        | 5.40       | 4.65       |                                                                                          | 4.45        | 4.35       | 4.75       | 4.95       | 4.65       |                                                                                            | 2.50        | 2.45       | 2.75       | 2.95       | 3.10       |                                                                                             | 0.70        |            | 1.00       | 1.20       | 1.30       |  |
| 8.0                 |                                                                                          | 5.15        | 5.10       | 5.45        | 4.75        | 4.05       |                                                                                          | 4.15        | 4.05        | 4.45        | 4.65       | 4.05       |                                                                                          | 3.35        | 3.30       | 3.65       | 3.85       | 4.00       |                                                                                            | 1.80        | 1.75       | 2.10       | 2.30       | 2.40       |                                                                                             |             |            |            |            |            |  |
| 9.0                 |                                                                                          | 4.05        | 4.00       | 4.35        | 4.25        | 3.60       |                                                                                          | 3.25        | 3.15        | 3.50        | 3.75       | 3.60       |                                                                                          | 2.60        | 2.50       | 2.90       | 3.10       | 3.25       |                                                                                            | 1.30        | 1.20       | 1.55       | 1.75       | 1.90       |                                                                                             |             |            |            |            |            |  |
| 10.0                |                                                                                          |             | 3.20       | 3.55        | 3.75        | 3.20       |                                                                                          |             | 2.45        | 2.85        | 3.05       | 3.20       |                                                                                          |             | 1.90       | 2.30       | 2.50       | 2.65       |                                                                                            |             | 0.80       | 1.15       | 1.35       | 1.50       |                                                                                             |             |            |            |            |            |  |
| 11.0                |                                                                                          |             | 2.55       | 2.90        | 3.10        | 2.90       |                                                                                          |             | 1.95        | 2.30        | 2.50       | 2.65       |                                                                                          |             | 1.45       | 1.80       | 2.00       | 2.15       |                                                                                            |             | 0.50       | 0.80       | 1.00       | 1.15       |                                                                                             |             |            |            |            |            |  |
| 12.0                |                                                                                          |             | 2.05       | 2.40        | 2.60        | 2.65       |                                                                                          |             | 1.50        | 1.85        | 2.05       | 2.20       |                                                                                          |             | 1.10       | 1.45       | 1.65       | 1.80       |                                                                                            |             |            | 0.55       | 0.75       | 0.90       |                                                                                             |             |            |            |            |            |  |
| 13.0                |                                                                                          |             | 1.65       | 2.00        | 2.20        | 2.35       |                                                                                          |             | 1.15        | 1.50        | 1.70       | 1.85       |                                                                                          |             | 0.80       | 1.10       | 1.30       | 1.45       |                                                                                            |             |            | 0.35       | 0.55       | 0.70       |                                                                                             |             |            |            |            |            |  |
| 14.0                |                                                                                          |             | 1.45(1.5m) | 1.65        | 1.85        | 2.00       |                                                                                          |             | 1.00(1.35m) | 1.20        | 1.40       | 1.55       |                                                                                          |             | 0.65(1.5m) | 0.85       | 1.05       | 1.20       |                                                                                            |             |            |            | 0.35       | 0.50       |                                                                                             |             |            |            |            |            |  |
| 15.0                |                                                                                          |             |            | 1.35        | 1.55        | 1.70       |                                                                                          |             |             | 0.95        | 1.15       | 1.30       |                                                                                          |             |            | 0.65       | 0.85       | 1.00       |                                                                                            |             |            |            |            | 0.35       |                                                                                             |             |            |            |            |            |  |
| 16.0                |                                                                                          |             |            | 1.10        | 1.30        | 1.45       |                                                                                          |             |             | 0.75        | 0.95       | 1.10       |                                                                                          |             |            | 0.45       | 0.65       | 0.80       |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 17.0                |                                                                                          |             |            | 0.90        | 1.10        | 1.25       |                                                                                          |             |             | 0.60        | 0.75       | 0.90       |                                                                                          |             |            | 0.30       | 0.50       | 0.65       |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 18.0                |                                                                                          |             |            | 0.80(1.75m) | 0.90        | 1.05       |                                                                                          |             |             | 0.50(1.75m) | 0.60       | 0.75       |                                                                                          |             |            |            | 0.35       | 0.50       |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 19.0                |                                                                                          |             |            |             | 0.75        | 0.90       |                                                                                          |             |             |             | 0.45       | 0.60       |                                                                                          |             |            |            |            | 0.35       |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 20.0                |                                                                                          |             |            |             | 0.60        | 0.75       |                                                                                          |             |             |             | 0.35       | 0.50       |                                                                                          |             |            |            |            |            |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 21.0                |                                                                                          |             |            |             | 0.50        | 0.60       |                                                                                          |             |             |             |            | 0.35       |                                                                                          |             |            |            |            |            |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 22.0                |                                                                                          |             |            |             | 0.45(2.15m) | 0.50       |                                                                                          |             |             |             |            |            |                                                                                          |             |            |            |            |            |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 23.0                |                                                                                          |             |            |             |             | 0.40       |                                                                                          |             |             |             |            |            |                                                                                          |             |            |            |            |            |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| 24.5                |                                                                                          |             |            |             |             | 0.30       |                                                                                          |             |             |             |            |            |                                                                                          |             |            |            |            |            |                                                                                            |             |            |            |            |            |                                                                                             |             |            |            |            |            |  |
| Critical boom angle | —                                                                                        | —           | —          | —           | —           | 18°        | —                                                                                        | —           | —           | —           | 22°        | 35°        | —                                                                                        | —           | —          | 12°        | 33°        | 42°        | —                                                                                          | —           | 33°        | 41°        | 50°        | 56°        | —                                                                                           | 36°         | 59°        | 64°        | 69°        | 72°        |  |
| Standard hook       | for 20 ton                                                                               |             |            |             |             |            | for 20 ton                                                                               |             |             |             |            |            | for 20 ton                                                                               |             |            |            |            |            | for 20 ton                                                                                 |             |            |            |            |            | for 20 ton                                                                                  |             |            |            |            |            |  |
| Hook mass           | 150kg                                                                                    |             |            |             |             |            | 150kg                                                                                    |             |             |             |            |            | 150kg                                                                                    |             |            |            |            |            | 150kg                                                                                      |             |            |            |            |            | 150kg                                                                                       |             |            |            |            |            |  |
| Parts of line       | 7*,6                                                                                     | 6           | 4          |             |             |            | 7*,6                                                                                     | 6           | 4           |             |            |            | 7*,6                                                                                     | 6           | 4          |            |            |            | 6                                                                                          | 4           |            |            |            | 6          | 4                                                                                           |             |            |            |            |            |  |

(Unit: Metric ton)

## When outriggers are not used

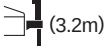
|                     |  |                            |                            |                            |                            |                            |                            |                            |  |                            |                            |                            |                            |                            |                            |                            |                     |
|---------------------|-------------------------------------------------------------------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|---------------------------------------------------------------------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|---------------------|
| Working radius (m)  | Stationary on rubber                                                                |                            |                            |                            |                            |                            |                            |                            | Pick & carry (less than 2km/h)                                                        |                            |                            |                            |                            |                            |                            |                            | Working radius (m)  |
|                     | 6.5m Boom                                                                           | 10.95m Boom                | 15.4m Boom                 | 19.6m Boom                 | 6.5m Boom                  | 10.95m Boom                | 15.4m Boom                 | 19.6m Boom                 | 6.5m Boom                                                                             | 10.95m Boom                | 15.4m Boom                 | 19.6m Boom                 | 6.5m Boom                  | 10.95m Boom                | 15.4m Boom                 | 19.6m Boom                 |                     |
|                     | Over front 360° full range                                                          | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range                                                            | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range | Over front 360° full range |                     |
| 3.0                 | 6.00                                                                                | 4.00                       | 6.00                       | 4.00                       | 5.00                       | 4.00                       | 5.00                       | 4.00                       | 4.30                                                                                  | 2.80                       | 4.30                       | 2.80                       | 4.10                       | 2.80                       | 4.10                       | 2.80                       | 3.0                 |
| 3.5                 | 6.00                                                                                | 3.50                       | 6.00                       | 3.50                       | 5.00                       | 3.50                       | 5.00                       | 3.50                       | 4.30                                                                                  | 2.30                       | 4.30                       | 2.20                       | 4.10                       | 2.20                       | 4.10                       | 2.30                       | 3.5                 |
| 4.0                 | 6.00                                                                                | 2.80                       | 6.00                       | 2.80                       | 5.00                       | 2.80                       | 5.00                       | 3.00                       | 4.30                                                                                  | 1.90                       | 4.30                       | 1.70                       | 4.10                       | 1.70                       | 4.10                       | 1.90                       | 4.0                 |
| 4.5                 | 5.50                                                                                | 2.20                       | 5.50                       | 2.20                       | 5.00                       | 2.20                       | 5.00                       | 2.50                       | 3.80                                                                                  | 1.50                       | 3.80                       | 1.40                       | 3.70                       | 1.40                       | 3.75                       | 1.60                       | 4.5                 |
| 5.0                 |                                                                                     |                            | 5.00                       | 1.80                       | 4.50                       | 1.70                       | 4.50                       | 2.00                       |                                                                                       |                            | 3.30                       | 1.10                       | 3.30                       | 1.10                       | 3.30                       | 1.30                       | 5.0                 |
| 5.5                 |                                                                                     |                            | 4.50                       | 1.40                       | 4.00                       | 1.35                       | 4.00                       | 1.65                       |                                                                                       |                            | 2.90                       | 0.85                       | 2.90                       | 0.70                       | 3.00                       | 1.05                       | 5.5                 |
| 6.0                 |                                                                                     |                            | 3.90                       | 1.10                       | 3.60                       | 1.05                       | 3.60                       | 1.35                       |                                                                                       |                            | 2.60                       | 0.45                       | 2.60                       | 0.35                       | 2.75                       | 0.75                       | 6.0                 |
| 6.5                 |                                                                                     |                            | 3.35                       | 0.85                       | 3.20                       | 0.75                       | 3.25                       | 1.10                       |                                                                                       |                            | 2.30                       |                            | 2.30                       |                            | 2.50                       | 0.50                       | 6.5                 |
| 7.0                 |                                                                                     |                            | 2.90                       | 0.55                       | 2.80                       |                            | 3.10                       |                            |                                                                                       |                            | 2.00                       |                            | 2.00                       |                            | 2.30                       |                            | 7.0                 |
| 8.0                 |                                                                                     |                            | 2.20                       |                            | 2.10                       |                            | 2.40                       |                            |                                                                                       |                            | 1.30                       |                            | 1.35                       |                            | 1.80                       |                            | 8.0                 |
| 9.0                 |                                                                                     |                            |                            |                            | 1.60                       |                            | 1.85                       |                            |                                                                                       |                            |                            |                            | 0.80                       |                            | 1.40                       |                            | 9.0                 |
| 10.0                |                                                                                     |                            |                            |                            | 1.20                       |                            | 1.45                       |                            |                                                                                       |                            |                            |                            | 0.35                       |                            | 0.95                       |                            | 10.0                |
| 11.0                |                                                                                     |                            |                            |                            | 0.85                       |                            | 1.15                       |                            |                                                                                       |                            |                            |                            |                            |                            | 0.50                       |                            | 11.0                |
| 12.0                |                                                                                     |                            |                            |                            | 0.55                       |                            | 0.85                       |                            |                                                                                       |                            |                            |                            |                            |                            |                            |                            | 12.0                |
| 13.0                |                                                                                     |                            |                            |                            |                            |                            | 0.60                       |                            |                                                                                       |                            |                            |                            |                            |                            |                            |                            | 13.0                |
| 14.0                |                                                                                     |                            |                            |                            |                            |                            | 0.40                       |                            |                                                                                       |                            |                            |                            |                            |                            |                            |                            | 14.0                |
| Critical boom angle | —                                                                                   | —                          | 25°                        | 37°                        | 25°                        | 60°                        | 36°                        | 66°                        | —                                                                                     | —                          | 25°                        | 46°                        | 40°                        | 61°                        | 50°                        | 66°                        | Critical boom angle |
| Standard hook       | For 20 ton                                                                          |                            |                            |                            |                            |                            |                            |                            | For 20 ton                                                                            |                            |                            |                            |                            |                            |                            |                            | Standard hook       |
| Hook mass           | 150kg                                                                               |                            |                            |                            |                            |                            |                            |                            | 150kg                                                                                 |                            |                            |                            |                            |                            |                            |                            | Hook mass           |
| Parts of line       | 4                                                                                   |                            |                            |                            |                            |                            |                            |                            | 4                                                                                     |                            |                            |                            |                            |                            |                            |                            | Parts of line       |

(Unit: Metric ton)

## 19.6m Boom+4.0m Jib

|  (5.4m) |                    |            |                    |            |                    |            |                    |            |  (4.8m) |                    |            |                    |             |                    |            |                    |            |  (4.3m) |                    |            |                    |            |                    |            |                    |            |
|------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|------------------------------------------------------------------------------------------|--------------------|------------|--------------------|-------------|--------------------|------------|--------------------|------------|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|
| Outriggers fully extended (5.4m) - 360° full range                                       |                    |            |                    |            |                    |            |                    |            | Outriggers intermediately extended (4.8m) - over side                                    |                    |            |                    |             |                    |            |                    |            | Outriggers intermediately extended (4.3m) - over side                                      |                    |            |                    |            |                    |            |                    |            |
| Boom angle (°)                                                                           | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            | Boom angle (°)                                                                           | Offset 7°          |            | Offset 25°         |             | Offset 45°         |            | Offset 60°         |            | Boom angle (°)                                                                             | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            |
|                                                                                          | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |                                                                                          | Working radius (m) | Load (ton) | Working radius (m) | Load (ton)  | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |
| 83                                                                                       | 2.7                | 2.50       | 3.9                | 2.00       | 4.9                | 1.50       | 5.4                | 1.20       | 83                                                                                       | 2.7                | 2.50       | 3.9                | 2.00        | 4.9                | 1.50       | 5.4                | 1.20       | 83                                                                                         | 2.7                | 2.50       | 3.9                | 2.00       | 4.9                | 1.50       | 5.4                | 1.20       |
| 80                                                                                       | 3.9                | 2.50       | 5.1                | 2.00       | 6.0                | 1.50       | 6.5                | 1.20       | 80                                                                                       | 3.9                | 2.50       | 5.1                | 2.00        | 6.0                | 1.50       | 6.5                | 1.20       | 80                                                                                         | 3.9                | 2.50       | 5.1                | 2.00       | 6.0                | 1.50       | 6.5                | 1.20       |
| 75                                                                                       | 6.0                | 2.50       | 7.1                | 2.00       | 7.9                | 1.50       | 8.3                | 1.20       | 75                                                                                       | 6.0                | 2.50       | 7.1                | 2.00        | 7.9                | 1.50       | 8.3                | 1.20       | 75                                                                                         | 6.0                | 2.50       | 7.1                | 2.00       | 7.9                | 1.50       | 8.3                | 1.20       |
| 70                                                                                       | 8.0                | 2.50       | 9.0                | 2.00       | 9.7                | 1.50       | 10.0               | 1.20       | 70                                                                                       | 8.0                | 2.50       | 9.0                | 2.00        | 9.7                | 1.50       | 10.0               | 1.20       | 70                                                                                         | 8.0                | 2.50       | 9.0                | 2.00       | 9.7                | 1.50       | 10.0               | 1.20       |
| 65                                                                                       | 9.9                | 2.50       | 10.8               | 2.00       | 11.3               | 1.50       | 11.6               | 1.20       | 65                                                                                       | 9.9                | 2.50       | 10.8               | 2.00        | 11.3               | 1.50       | 11.6               | 1.20       | 65                                                                                         | 9.9                | 2.50       | 10.8               | 2.00       | 11.3               | 1.50       | 11.6               | 1.20       |
| 62                                                                                       | 11.0               | 2.50       | 11.8               | 2.00       | 12.4               | 1.50       | 12.6               | 1.20       | 62                                                                                       | 11.0               | 2.50       | 11.8               | 2.00        | 12.4               | 1.50       | 12.6               | 1.20       | 62                                                                                         | 11.7               | 1.78       | 12.5               | 1.64       | 13.0               | 1.50       | 13.2               | 1.20       |
| 60                                                                                       | 11.7               | 2.50       | 12.5               | 1.95       | 13.0               | 1.50       | 13.2               | 1.20       | 60                                                                                       | 11.7               | 2.23       | 12.5               | 1.90        | 13.0               | 1.50       | 13.2               | 1.20       | 55                                                                                         | 13.3               | 1.26       | 13.9               | 1.21       | 14.4               | 1.15       |                    |            |
| 57                                                                                       | 12.8               | 2.30       | 13.4               | 1.90       | 13.8               | 1.50       |                    |            | 57                                                                                       | 12.8               | 1.80       | 13.4               | 1.72        | 13.8               | 1.50       |                    |            | 50                                                                                         | 14.7               | 0.91       | 15.4               | 0.85       | 15.7               | 0.84       |                    |            |
| 55                                                                                       | 13.4               | 2.07       | 14.1               | 1.85       | 14.4               | 1.50       |                    |            | 55                                                                                       | 13.3               | 1.63       | 14.1               | 1.45        | 14.4               | 1.43       |                    |            | 45                                                                                         | 16.1               | 0.63       | 16.7               | 0.60       | 17.1               | 0.55       |                    |            |
| 50                                                                                       | 14.9               | 1.58       | 15.5               | 1.51       | 15.8               | 1.48       |                    |            | 50                                                                                       | 14.8               | 1.21       | 15.4               | 1.16        | 15.8               | 1.11       |                    |            | 40                                                                                         | 17.3               | 0.43       | 17.8               | 0.41       |                    |            |                    |            |
| 45                                                                                       | 16.2               | 1.25       | 16.8               | 1.19       | 17.1               | 1.15       |                    |            | 45                                                                                       | 16.1               | 0.92       | 16.7               | 0.87        | 17.1               | 0.82       |                    |            | 35                                                                                         | 18.5               | 0.26       | 18.9               | 0.25       |                    |            |                    |            |
| 40                                                                                       | 17.4               | 1.00       | 17.8               | 0.98       |                    |            |                    |            | 40                                                                                       | 17.3               | 0.69       | 18.0               | 0.63        |                    |            |                    |            | Critical boom angle                                                                        | 34°                |            | 34°                |            | 44°                |            | 59°                |            |
| 35                                                                                       | 18.6               | 0.78       | 18.8               | 0.77       |                    |            |                    |            | 35                                                                                       | 18.5               | 0.50       | 18.9               | 0.49        |                    |            |                    |            | Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            |
| 30                                                                                       | 19.5               | 0.64       | 19.8               | 0.62       |                    |            |                    |            | 30                                                                                       | 19.5               | 0.36       | 19.8               | 0.35        |                    |            |                    |            | Hook mass                                                                                  | 60kg               |            |                    |            |                    |            |                    |            |
| 25                                                                                       | 20.3               | 0.53       | 20.8               | 0.47       |                    |            |                    |            | 27                                                                                       | 20.1               | 0.29       | 20.4               | 0.27        |                    |            |                    |            | Parts of line                                                                              | 1                  |            |                    |            |                    |            |                    |            |
| 20                                                                                       | 21.0               | 0.43       |                    |            |                    |            |                    |            | Critical boom angle                                                                      |                    |            |                    | 26°         | 26°                | 44°        | 59°                |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| 15                                                                                       | 21.3               | 0.40       |                    |            |                    |            |                    |            | Standard hook                                                                            |                    |            |                    | For 3.2 ton |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| 7                                                                                        | 21.7               | 0.30       |                    |            |                    |            |                    |            | Hook mass                                                                                |                    |            |                    | 60kg        |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Critical boom angle                                                                      | 6°                 |            | 24°                |            | 44°                |            | 59°                |            | Parts of line                                                                            |                    |            |                    | 1           |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Standard hook                                                                            | For 3.2 ton        |            |                    |            |                    |            |                    |            |                                                                                          |                    |            |                    |             |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Hook mass                                                                                | 60kg               |            |                    |            |                    |            |                    |            |                                                                                          |                    |            |                    |             |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Parts of line                                                                            | 1                  |            |                    |            |                    |            |                    |            |                                                                                          |                    |            |                    |             |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |

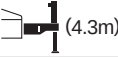
## 19.6m Boom+4.0m Jib

|  (3.2m) |           |            |            |             |                    |            |                    |
|------------------------------------------------------------------------------------------|-----------|------------|------------|-------------|--------------------|------------|--------------------|
| Outriggers intermediately extended (3.2m) - over side                                    |           |            |            |             |                    |            |                    |
| Boom angle (°)                                                                           | Offset 7° | Offset 25° | Offset 45° | Offset 60°  | Working radius (m) | Load (ton) | Working radius (m) |
| 83                                                                                       | 2.7       | 2.50       | 3.9        | 2.00        | 4.9                | 1.50       | 5.4                |
| 80                                                                                       | 3.9       | 2.50       | 5.1        | 2.00        | 6.0                | 1.50       | 6.5                |
| 75                                                                                       | 6.0       | 2.50       | 7.1        | 2.00        | 7.9                | 1.50       | 8.3                |
| 73                                                                                       | 6.8       | 2.50       | 7.8        | 2.00        | 8.6                | 1.50       | 9.0                |
| 70                                                                                       | 8.0       | 2.35       | 9.0        | 2.00        | 9.7                | 1.50       | 10.0               |
| 67                                                                                       | 9.2       | 1.75       | 10.1       | 1.55        | 10.7               | 1.40       | 11.0               |
| 65                                                                                       | 9.8       | 1.50       | 10.8       | 1.30        | 11.3               | 1.25       | 11.6               |
| 60                                                                                       | 11.5      | 0.92       | 12.4       | 0.82        | 12.9               | 0.79       | 13.2               |
| 55                                                                                       | 13.1      | 0.53       | 13.9       | 0.48        | 14.3               | 0.47       |                    |
| 52                                                                                       | 14.2      | 0.32       | 14.8       | 0.32        | 15.2               | 0.30       |                    |
| Critical boom angle                                                                      |           |            |            | 51°         | 51°                | 51°        | 59°                |
| Standard hook                                                                            |           |            |            | For 3.2 ton |                    |            |                    |
| Hook mass                                                                                |           |            |            | 60kg        |                    |            |                    |
| Parts of line                                                                            |           |            |            | 1           |                    |            |                    |

## 19.6m Boom+5.8m Jib

|  (5.4m) |           |            |            |             |                    |            |                    |  (4.8m) |           |            |            |             |                    |            |                    |
|------------------------------------------------------------------------------------------|-----------|------------|------------|-------------|--------------------|------------|--------------------|--------------------------------------------------------------------------------------------|-----------|------------|------------|-------------|--------------------|------------|--------------------|
| Outriggers fully extended (5.4m) - 360° full range                                       |           |            |            |             |                    |            |                    | Outriggers intermediately extended (4.8m) - over side                                      |           |            |            |             |                    |            |                    |
| Boom angle (°)                                                                           | Offset 7° | Offset 25° | Offset 45° | Offset 60°  | Working radius (m) | Load (ton) | Working radius (m) | Boom angle (°)                                                                             | Offset 7° | Offset 25° | Offset 45° | Offset 60°  | Working radius (m) | Load (ton) | Working radius (m) |
| 83                                                                                       | 3.2       | 2.00       | 4.5        | 1.10        | 6.3                | 0.75       | 7.0                | 83                                                                                         | 3.2       | 2.00       | 4.5        | 1.10        | 6.3                | 0.75       | 7.0                |
| 80                                                                                       | 4.6       | 2.00       | 6.1        | 1.10        | 7.4                | 0.75       | 8.1                | 80                                                                                         | 4.6       | 2.00       | 6.1        | 1.10        | 7.4                | 0.75       | 8.1                |
| 78                                                                                       | 5.4       | 2.00       | 7.0        | 1.10        | 8.3                | 0.74       | 8.9                | 78                                                                                         | 5.4       | 2.00       | 7.0        | 1.10        | 8.3                | 0.74       | 8.9                |
| 75                                                                                       | 6.7       | 2.00       | 8.2        | 1.05        | 9.4                | 0.72       | 10.0               | 75                                                                                         | 6.7       | 2.00       | 8.2        | 1.05        | 9.4                | 0.72       | 10.0               |
| 70                                                                                       | 8.8       | 1.70       | 10.1       | 0.96        | 11.2               | 0.68       | 11.7               | 70                                                                                         | 8.8       | 1.70       | 10.1       | 0.96        | 11.2               | 0.68       | 11.7               |
| 65                                                                                       | 10.8      | 1.40       | 12.0       | 0.87        | 13.0               | 0.66       | 13.3               | 65                                                                                         | 10.8      | 1.40       | 12.0       | 0.87        | 13.0               | 0.66       | 13.3               |
| 60                                                                                       | 12.7      | 1.20       | 13.8       | 0.80        | 14.6               | 0.64       | 14.8               | 60                                                                                         | 12.7      | 1.20       | 13.8       | 0.80        | 14.6               | 0.64       | 14.8               |
| 55                                                                                       | 14.5      | 1.05       | 15.5       | 0.75        | 16.1               | 0.63       |                    | 55                                                                                         | 14.5      | 1.05       | 15.5       | 0.75        | 16.1               | 0.63       |                    |
| 50                                                                                       | 16.1      | 0.96       | 17.1       | 0.72        | 17.5               | 0.62       |                    | 50                                                                                         | 16.1      | 0.96       | 17.1       | 0.72        | 17.5               | 0.62       |                    |
| 45                                                                                       | 17.6      | 0.88       | 18.3       | 0.69        | 18.8               | 0.60       |                    | 48                                                                                         | 16.8      | 0.90       | 17.6       | 0.71        | 18.0               | 0.61       |                    |
| 40                                                                                       | 18.9      | 0.81       | 19.5       | 0.68        |                    |            |                    | 45                                                                                         | 17.6      | 0.81       | 18.3       | 0.68        | 18.8               | 0.60       |                    |
| 37                                                                                       | 19.7      | 0.77       | 20.2       | 0.67        |                    |            |                    | 40                                                                                         | 18.9      | 0.61       | 19.6       | 0.58        |                    |            |                    |
| 35                                                                                       | 20.2      | 0.70       | 20.7       | 0.65        |                    |            |                    | 35                                                                                         | 20.2      | 0.43       | 20.6       | 0.43        |                    |            |                    |
| 30                                                                                       | 21.2      | 0.57       | 21.6       | 0.55        |                    |            |                    | 30                                                                                         | 21.2      | 0.32       | 21.5       | 0.32        |                    |            |                    |
| 25                                                                                       | 21.9      | 0.48       | 22.4       | 0.45        |                    |            |                    | 27                                                                                         | 21.5      | 0.28       | 22.0       | 0.26        |                    |            |                    |
| 20                                                                                       | 22.7      | 0.39       |            |             |                    |            |                    | Critical boom angle                                                                        |           |            |            | 26°         | 26°                | 44°        | 59°                |
| 15                                                                                       | 23.1      | 0.35       |            |             |                    |            |                    | Standard hook                                                                              |           |            |            | For 3.2 ton |                    |            |                    |
| 7                                                                                        | 23.5      | 0.23       |            |             |                    |            |                    | Hook mass                                                                                  |           |            |            | 60kg        |                    |            |                    |
| Critical boom angle                                                                      |           |            |            | 6°          | 24°                | 44°        | 59°                | Parts of line                                                                              |           |            |            | 1           |                    |            |                    |
| Standard hook                                                                            |           |            |            | For 3.2 ton |                    |            |                    | Standard hook                                                                              |           |            |            | For 3.2 ton |                    |            |                    |
| Hook mass                                                                                |           |            |            | 60kg        |                    |            |                    | Hook mass                                                                                  |           |            |            | 60kg        |                    |            |                    |
| Parts of line                                                                            |           |            |            | 1           |                    |            |                    | Parts of line                                                                              |           |            |            | 1           |                    |            |                    |

## 19.6m Boom+5.8m Jib

|  (4.3m) |                    |            |                    |            |                    |            |                    |            |  (3.2m) |                    |             |                    |            |                    |            |                    |            |
|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------------------------------------------------------------------------------|--------------------|-------------|--------------------|------------|--------------------|------------|--------------------|------------|
| Outriggers intermediately extended (4.3m) - over side                                      |                    |            |                    |            |                    |            |                    |            | Outriggers intermediately extended (3.2m) - over side                                      |                    |             |                    |            |                    |            |                    |            |
| Boom angle<br>(° )                                                                         | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            | Boom angle<br>(° )                                                                         | Offset 7°          |             | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            |
|                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |                                                                                            | Working radius (m) | Load (ton)  | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |
| 83                                                                                         | 3.2                | 2.00       | 4.5                | 1.10       | 6.3                | 0.75       | 7.0                | 0.60       | 83                                                                                         | 3.2                | 2.00        | 4.5                | 1.10       | 6.3                | 0.75       | 7.0                | 0.60       |
| 80                                                                                         | 4.6                | 2.00       | 6.1                | 1.10       | 7.4                | 0.75       | 8.1                | 0.60       | 80                                                                                         | 4.6                | 2.00        | 6.1                | 1.10       | 7.4                | 0.75       | 8.1                | 0.60       |
| 78                                                                                         | 5.4                | 2.00       | 7.0                | 1.10       | 8.3                | 0.74       | 8.9                | 0.60       | 78                                                                                         | 5.4                | 2.00        | 7.0                | 1.10       | 8.3                | 0.74       | 8.9                | 0.60       |
| 75                                                                                         | 6.7                | 2.00       | 8.2                | 1.05       | 9.4                | 0.72       | 10.0               | 0.60       | 75                                                                                         | 6.7                | 2.00        | 8.2                | 1.05       | 9.4                | 0.72       | 10.0               | 0.60       |
| 70                                                                                         | 8.8                | 1.70       | 10.1               | 0.96       | 11.2               | 0.68       | 11.7               | 0.60       | 70                                                                                         | 8.8                | 1.70        | 10.1               | 0.96       | 11.2               | 0.68       | 11.7               | 0.60       |
| 65                                                                                         | 10.8               | 1.40       | 12.0               | 0.87       | 13.0               | 0.66       | 13.3               | 0.60       | 68                                                                                         | 9.7                | 1.50        | 10.9               | 0.92       | 12.0               | 0.67       | 12.4               | 0.60       |
| 60                                                                                         | 12.7               | 1.20       | 13.8               | 0.80       | 14.6               | 0.64       | 14.8               | 0.60       | 65                                                                                         | 10.8               | 1.30        | 12.0               | 0.87       | 13.0               | 0.66       | 13.3               | 0.60       |
| 55                                                                                         | 14.5               | 1.05       | 15.5               | 0.75       | 16.1               | 0.63       |                    |            | 60                                                                                         | 12.7               | 0.79        | 13.9               | 0.70       | 14.6               | 0.63       | 14.8               | 0.60       |
| 54                                                                                         | 14.8               | 1.00       | 15.8               | 0.74       | 16.4               | 0.63       |                    |            | 55                                                                                         | 14.4               | 0.45        | 15.5               | 0.41       | 16.1               | 0.40       |                    |            |
| 50                                                                                         | 16.1               | 0.80       | 17.1               | 0.71       | 17.5               | 0.62       |                    |            | 52                                                                                         | 15.5               | 0.28        | 16.4               | 0.27       | 17.0               | 0.25       |                    |            |
| 45                                                                                         | 17.6               | 0.55       | 18.4               | 0.52       | 18.8               | 0.50       |                    |            | Critical boom angle                                                                        | 51°                |             | 51°                |            | 51°                |            | 59°                |            |
| 40                                                                                         | 18.9               | 0.37       | 19.6               | 0.35       |                    |            |                    |            | Standard hook                                                                              |                    | For 3.2 ton |                    |            |                    |            |                    |            |
| 36                                                                                         | 19.9               | 0.25       | 20.4               | 0.25       |                    |            |                    |            | Hook mass                                                                                  | 60kg               |             |                    |            |                    |            |                    |            |
| Critical boom angle                                                                        | 35°                |            | 35°                |            | 44°                |            | 59°                |            | Parts of line                                                                              | 1                  |             |                    |            |                    |            |                    |            |
| Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            |                                                                                            |                    |             |                    |            |                    |            |                    |            |
| Hook mass                                                                                  | 60kg               |            |                    |            |                    |            |                    |            |                                                                                            |                    |             |                    |            |                    |            |                    |            |
| Parts of line                                                                              | 1                  |            |                    |            |                    |            |                    |            |                                                                                            |                    |             |                    |            |                    |            |                    |            |

## 28.0m Boom+4.0m Jib

|  (5.4m) |                    |            |                    |            |                    |            |                    |               |  (4.8m) |                    |            |                    |            |                    |               |                    |            |  (4.3m) |                    |            |                    |            |                    |            |                    |            |
|------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|---------------|------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|---------------|--------------------|------------|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|
| Outriggers fully extended (5.4m) - 360° full range                                       |                    |            |                    |            |                    |            |                    |               | Outriggers intermediately extended (4.8m) - over side                                    |                    |            |                    |            |                    |               |                    |            | Outriggers intermediately extended (4.3m) - over side                                      |                    |            |                    |            |                    |            |                    |            |
| Boom angle<br>( ° )                                                                      | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |               | Boom angle<br>( ° )                                                                      | Offset 7°          |            | Offset 25°         |            | Offset 45°         |               | Offset 60°         |            | Boom angle<br>( ° )                                                                        | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            |
|                                                                                          | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton)    |                                                                                          | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton)    | Working radius (m) | Load (ton) |                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |
| 83                                                                                       | 4.2                | 2.50       | 5.4                | 2.00       | 6.4                | 1.50       | 6.8                | 1.20          | 83                                                                                       | 4.2                | 2.50       | 5.4                | 2.00       | 6.4                | 1.50          | 6.8                | 1.20       | 83                                                                                         | 4.2                | 2.50       | 5.4                | 2.00       | 6.4                | 1.50       | 6.8                | 1.20       |
| 80                                                                                       | 6.0                | 2.50       | 7.2                | 2.00       | 8.0                | 1.50       | 8.4                | 1.20          | 80                                                                                       | 6.0                | 2.50       | 7.2                | 2.00       | 8.0                | 1.50          | 8.4                | 1.20       | 80                                                                                         | 6.0                | 2.50       | 7.2                | 2.00       | 8.0                | 1.50       | 8.4                | 1.20       |
| 77                                                                                       | 7.8                | 2.50       | 8.9                | 2.00       | 9.6                | 1.50       | 10.0               | 1.20          | 77                                                                                       | 7.8                | 2.50       | 8.9                | 2.00       | 9.6                | 1.50          | 10.0               | 1.20       | 77                                                                                         | 7.8                | 2.50       | 8.9                | 2.00       | 9.6                | 1.50       | 10.0               | 1.20       |
| 75                                                                                       | 9.0                | 2.50       | 9.9                | 1.90       | 10.7               | 1.50       | 11.0               | 1.20          | 75                                                                                       | 9.0                | 2.50       | 9.9                | 1.90       | 10.7               | 1.50          | 11.0               | 1.20       | 75                                                                                         | 9.0                | 2.50       | 9.9                | 1.90       | 10.7               | 1.50       | 11.0               | 1.20       |
| 70                                                                                       | 11.6               | 2.05       | 12.5               | 1.65       | 13.2               | 1.35       | 13.4               | 1.20          | 70                                                                                       | 11.6               | 2.05       | 12.5               | 1.65       | 13.2               | 1.35          | 13.4               | 1.20       | 70                                                                                         | 10.6               | 2.15       | 11.5               | 1.70       | 12.2               | 1.40       | 12.9               | 1.20       |
| 65                                                                                       | 14.2               | 1.65       | 15.0               | 1.40       | 15.6               | 1.20       | 15.7               | 1.20          | 67                                                                                       | 13.1               | 1.80       | 14.0               | 1.50       | 14.7               | 1.25          | 14.8               | 1.20       | 70                                                                                         | 11.6               | 1.95       | 12.5               | 1.60       | 13.2               | 1.35       | 13.4               | 1.20       |
| 60                                                                                       | 16.5               | 1.30       | 17.3               | 1.20       | 17.7               | 1.10       | 17.9               | 1.10          | 65                                                                                       | 14.2               | 1.56       | 15.0               | 1.40       | 15.6               | 1.20          | 15.7               | 1.20       | 67                                                                                         | 13.2               | 1.48       | 14.1               | 1.36       | 14.7               | 1.23       | 14.8               | 1.20       |
| 57                                                                                       | 17.9               | 1.10       | 18.6               | 1.05       | 18.9               | 1.02       |                    |               | 63                                                                                       | 15.1               | 1.33       | 16.0               | 1.23       | 16.5               | 1.15          | 16.6               | 1.15       | 65                                                                                         | 14.0               | 1.27       | 15.0               | 1.14       | 15.6               | 1.09       | 15.7               | 1.08       |
| 55                                                                                       | 18.7               | 0.96       | 19.5               | 0.90       | 19.7               | 0.89       |                    |               | 60                                                                                       | 16.4               | 1.05       | 17.2               | 0.99       | 17.7               | 0.96          | 17.9               | 0.93       | 60                                                                                         | 16.3               | 0.79       | 17.2               | 0.72       | 17.6               | 0.71       | 17.9               | 0.65       |
| 50                                                                                       | 20.7               | 0.66       | 21.3               | 0.64       | 21.6               | 0.63       |                    |               | 55                                                                                       | 18.6               | 0.68       | 19.3               | 0.65       | 19.7               | 0.63          |                    |            | 55                                                                                         | 18.4               | 0.47       | 19.2               | 0.43       | 19.5               | 0.43       |                    |            |
| 45                                                                                       | 22.5               | 0.45       | 23.0               | 0.44       | 23.4               | 0.41       |                    |               | 50                                                                                       | 20.5               | 0.43       | 21.2               | 0.40       | 21.5               | 0.40          |                    |            | 52                                                                                         | 19.7               | 0.31       | 20.4               | 0.29       | 20.7               | 0.29       |                    |            |
| 40                                                                                       | 24.2               | 0.28       | 24.6               | 0.28       |                    |            |                    |               | 47                                                                                       | 21.7               | 0.30       | 22.2               | 0.30       | 22.5               | 0.29          |                    |            | Critical boom angle                                                                        | 51°                |            | 51°                |            | 51°                |            | 59°                |            |
| 38                                                                                       | 24.8               | 0.23       | 25.3               | 0.22       |                    |            |                    |               | Critical boom angle                                                                      | 46°                |            | 46°                |            | 46°                |               | 59°                |            | Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            |
| Critical boom angle                                                                      | 37°                |            | 37°                |            | 44°                |            | 59°                |               | Standard hook                                                                            | For 3.2 ton        |            |                    |            |                    |               | Hook mass          |            | 60kg                                                                                       |                    |            |                    |            |                    |            |                    |            |
| Standard hook                                                                            | For 3.2 ton        |            |                    |            |                    |            |                    | Hook mass     | 60kg                                                                                     |                    |            |                    |            |                    | Parts of line | 1                  |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Hook mass                                                                                | 60kg               |            |                    |            |                    |            |                    | Parts of line | 1                                                                                        |                    |            |                    |            |                    |               |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Parts of line                                                                            | 1                  |            |                    |            |                    |            |                    |               |                                                                                          |                    |            |                    |            |                    |               |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |

## 28.0m Boom+4.0m Jib

|  (3.2m) |                       |               |                       |               |                       |               |                       |               |
|------------------------------------------------------------------------------------------|-----------------------|---------------|-----------------------|---------------|-----------------------|---------------|-----------------------|---------------|
| Outriggers intermediately extended (3.2m) - over side                                    |                       |               |                       |               |                       |               |                       |               |
| Boom<br>angle<br>(°)                                                                     | Offset 7°             |               | Offset 25°            |               | Offset 45°            |               | Offset 60°            |               |
|                                                                                          | Working<br>radius (m) | Load<br>(ton) | Working<br>radius (m) | Load<br>(ton) | Working<br>radius (m) | Load<br>(ton) | Working<br>radius (m) | Load<br>(ton) |
| 83                                                                                       | 4.2                   | 2.50          | 5.4                   | 2.00          | 6.4                   | 1.50          | 6.8                   | 1.20          |
| 80                                                                                       | 6.0                   | 2.50          | 7.2                   | 2.00          | 8.0                   | 1.50          | 8.4                   | 1.20          |
| 77                                                                                       | 7.8                   | 2.50          | 8.9                   | 2.00          | 9.6                   | 1.50          | 10.0                  | 1.20          |
| 75                                                                                       | 8.8                   | 2.10          | 9.9                   | 1.80          | 10.7                  | 1.50          | 11.0                  | 1.20          |
| 73                                                                                       | 10.0                  | 1.60          | 10.9                  | 1.45          | 11.7                  | 1.30          | 12.0                  | 1.20          |
| 70                                                                                       | 11.3                  | 1.17          | 12.3                  | 1.04          | 13.1                  | 0.95          | 13.4                  | 0.92          |
| 65                                                                                       | 13.7                  | 0.60          | 14.7                  | 0.53          | 15.3                  | 0.51          | 15.5                  | 0.50          |
| Critical boom angle                                                                      | 64°                   |               | 64°                   |               | 64°                   |               | 64°                   |               |
| Standard hook                                                                            | For 3.2 ton           |               |                       |               |                       |               |                       |               |
| Hook mass                                                                                | 60kg                  |               |                       |               |                       |               |                       |               |
| Parts of line                                                                            | 1                     |               |                       |               |                       |               |                       |               |

## 28.0m Boom+5.8m Jib

|  (5.4m) |                    |            |                    |            |                    |            |                    |            |  (4.8m) |                    |            |                    |            |                    |            |                    |            |
|------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|
| Outriggers fully extended (5.4m) - 360° full range                                       |                    |            |                    |            |                    |            |                    |            | Outriggers intermediately extended (4.8m) - over side                                      |                    |            |                    |            |                    |            |                    |            |
| Boom angle<br>(°)                                                                        | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            | Boom angle<br>(°)                                                                          | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            |
|                                                                                          | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |
| 83                                                                                       | 4.7                | 2.00       | 6.3                | 1.10       | 7.7                | 0.75       | 8.4                | 0.60       | 83                                                                                         | 4.7                | 2.00       | 6.3                | 1.10       | 7.7                | 0.75       | 8.4                | 0.60       |
| 80                                                                                       | 6.6                | 2.00       | 8.1                | 1.10       | 9.3                | 0.74       | 10.0               | 0.60       | 80                                                                                         | 6.6                | 2.00       | 8.1                | 1.10       | 9.3                | 0.74       | 10.0               | 0.60       |
| 75                                                                                       | 9.7                | 2.00       | 11.0               | 1.05       | 12.1               | 0.71       | 12.6               | 0.60       | 75                                                                                         | 9.7                | 2.00       | 11.0               | 1.05       | 12.1               | 0.71       | 12.6               | 0.60       |
| 70                                                                                       | 12.6               | 1.65       | 13.7               | 0.93       | 14.6               | 0.68       | 15.1               | 0.60       | 70                                                                                         | 12.6               | 1.65       | 13.7               | 0.93       | 14.6               | 0.68       | 15.1               | 0.60       |
| 65                                                                                       | 15.2               | 1.35       | 16.3               | 0.85       | 17.0               | 0.65       | 17.3               | 0.60       | 65                                                                                         | 15.2               | 1.33       | 16.3               | 0.85       | 17.0               | 0.65       | 17.3               | 0.60       |
| 60                                                                                       | 17.6               | 1.15       | 18.7               | 0.78       | 19.4               | 0.63       | 19.5               | 0.60       | 63                                                                                         | 16.2               | 1.21       | 17.2               | 0.82       | 18.0               | 0.64       | 18.2               | 0.60       |
| 58                                                                                       | 18.7               | 1.05       | 19.6               | 0.77       | 20.2               | 0.62       |                    |            | 60                                                                                         | 17.6               | 0.95       | 18.7               | 0.78       | 19.4               | 0.63       | 19.5               | 0.60       |
| 55                                                                                       | 20.0               | 0.87       | 20.9               | 0.74       | 21.4               | 0.62       |                    |            | 57                                                                                         | 19.1               | 0.72       | 20.0               | 0.70       | 20.6               | 0.62       |                    |            |
| 50                                                                                       | 22.0               | 0.61       | 23.0               | 0.57       | 23.4               | 0.57       |                    |            | 55                                                                                         | 19.9               | 0.61       | 20.9               | 0.58       | 21.4               | 0.57       |                    |            |
| 45                                                                                       | 24.0               | 0.41       | 24.7               | 0.40       | 24.8               | 0.40       |                    |            | 50                                                                                         | 21.9               | 0.38       | 22.8               | 0.37       | 23.3               | 0.35       |                    |            |
| 40                                                                                       | 25.7               | 0.26       | 26.3               | 0.25       |                    |            |                    |            | 47                                                                                         | 23.1               | 0.27       | 24.0               | 0.25       | 24.3               | 0.25       |                    |            |
| 38                                                                                       | 26.4               | 0.20       | 27.0               | 0.20       |                    |            |                    |            | Critical boom angle                                                                        | 46°                |            | 46°                |            | 46°                |            | 59°                |            |
| Critical boom angle                                                                      | 37°                |            | 37°                |            | 44°                |            | 59°                |            | Critical boom angle                                                                        | 46°                |            | 46°                |            | 46°                |            | 59°                |            |
| Standard hook                                                                            | For 3.2 ton        |            |                    |            |                    |            |                    |            | Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            |
| Hook mass                                                                                | 60kg               |            |                    |            |                    |            |                    |            | Hook mass                                                                                  | 60kg               |            |                    |            |                    |            |                    |            |
| Parts of line                                                                            | 1                  |            |                    |            |                    |            |                    |            | Parts of line                                                                              | 1                  |            |                    |            |                    |            |                    |            |

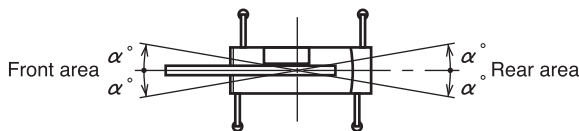
## 28.0m Boom+5.8m Jib

|  (4.3m) |                    |            |                    |            |                    |            |                    |            |  (3.2m) |                    |            |                    |            |                    |            |                    |            |
|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------------------------------------------------------------------------------|--------------------|------------|--------------------|------------|--------------------|------------|--------------------|------------|
| Outriggers intermediately extended (4.3m) - over side                                      |                    |            |                    |            |                    |            |                    |            | Outriggers intermediately extended (3.2m) - over side                                      |                    |            |                    |            |                    |            |                    |            |
| Boom angle<br>(°)                                                                          | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            | Boom angle<br>(°)                                                                          | Offset 7°          |            | Offset 25°         |            | Offset 45°         |            | Offset 60°         |            |
|                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |                                                                                            | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) | Working radius (m) | Load (ton) |
| 83                                                                                         | 4.7                | 2.00       | 6.3                | 1.10       | 7.7                | 0.75       | 8.4                | 0.60       | 83                                                                                         | 4.7                | 2.00       | 6.3                | 1.10       | 7.7                | 0.75       | 8.4                | 0.60       |
| 80                                                                                         | 6.6                | 2.00       | 8.1                | 1.10       | 9.3                | 0.74       | 10.0               | 0.60       | 80                                                                                         | 6.6                | 2.00       | 8.1                | 1.10       | 9.3                | 0.74       | 10.0               | 0.60       |
| 75                                                                                         | 9.7                | 2.00       | 11.0               | 1.05       | 12.1               | 0.71       | 12.6               | 0.60       | 75                                                                                         | 8.5                | 2.00       | 9.9                | 1.07       | 11.0               | 0.72       | 11.6               | 0.60       |
| 70                                                                                         | 12.6               | 1.65       | 13.7               | 0.93       | 14.6               | 0.68       | 15.1               | 0.60       | 70                                                                                         | 10.0               | 1.73       | 11.0               | 1.05       | 12.1               | 0.71       | 12.6               | 0.60       |
| 68                                                                                         | 13.7               | 1.45       | 14.8               | 0.89       | 15.6               | 0.66       | 16.0               | 0.60       | 72                                                                                         | 11.3               | 1.30       | 12.6               | 0.96       | 13.6               | 0.69       | 14.1               | 0.60       |
| 65                                                                                         | 15.1               | 1.14       | 16.3               | 0.85       | 17.0               | 0.65       | 17.3               | 0.60       | 70                                                                                         | 12.3               | 1.03       | 13.7               | 0.89       | 14.6               | 0.68       | 15.1               | 0.60       |
| 62                                                                                         | 16.1               | 0.94       | 17.8               | 0.78       | 18.5               | 0.64       | 18.7               | 0.60       | 68                                                                                         | 13.3               | 0.80       | 14.7               | 0.70       | 15.6               | 0.66       | 16.0               | 0.60       |
| 60                                                                                         | 17.4               | 0.72       | 18.7               | 0.65       | 19.4               | 0.62       | 19.5               | 0.60       | 65                                                                                         | 14.7               | 0.54       | 16.3               | 0.44       | 17.0               | 0.44       | 17.3               | 0.43       |
| 55                                                                                         | 19.7               | 0.42       | 20.9               | 0.37       | 21.4               | 0.37       |                    |            | Critical boom angle                                                                        | 64°                |            | 64°                |            | 64°                |            | 64°                |            |
| 52                                                                                         | 21.0               | 0.28       | 22.0               | 0.26       | 22.5               | 0.25       |                    |            | Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            |
| Critical boom angle                                                                        | 51°                |            | 51°                |            | 51°                |            | 59°                |            | Hook mass                                                                                  | 60kg               |            |                    |            |                    |            |                    |            |
| Standard hook                                                                              | For 3.2 ton        |            |                    |            |                    |            |                    |            | Parts of line                                                                              | 1                  |            |                    |            |                    |            |                    |            |
| Hook mass                                                                                  | 60kg               |            |                    |            |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |
| Parts of line                                                                              | 1                  |            |                    |            |                    |            |                    |            |                                                                                            |                    |            |                    |            |                    |            |                    |            |

## ■ Notes for the lifting capacity chart

### ● When the outriggers are used

- The lifting capacity chart indicates the maximum load which can be lifted by this crane provided it is level and standing on firm level ground. The values in the chart include the mass of the main hook and slings for boom operation, and auxiliary hook and slings for jib operation.  
[20 ton hook (mass: 150 kg), 3.2 ton hook (mass: 60 kg)]  
Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.
- The working radii are the actual values allowing for boom and jib deflection. Therefore you must always operate the crane on the basis of working radius.
- The jib working radii are based on the jib mounted on the end of 19.6m boom or the 28.0m boom. When operating the jib with the boom length 19.6m and 28.0m, refer the boom angle only at the 28.0m boom instead of its working radii.  
When operating the jib with the boom lengths less than 19.6m, refer the boom angle only at the 19.6m boom instead of working radii.
- Do not operate the jib when the outriggers are completely retracted.
- The lifting capacities for the over sides vary with the outriggers extension width. Therefore for each outriggers extension condition you should work according the lifting capacity chart. Use the lifting capacity chart of outriggers full extension for both front and rear areas lifting capacities.

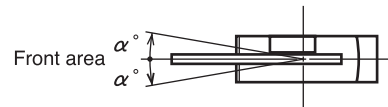


| Outrigger extension status | Intermediate extension (4.8m) | Intermediate extension (4.3m) | Intermediate extension (3.2m) | Complete retraction |
|----------------------------|-------------------------------|-------------------------------|-------------------------------|---------------------|
| Area $\alpha^\circ$        | 30                            | 20                            | 15                            | 3                   |

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 3,200 kg.  
[The hook for use with the rooster sheave is the 3.2 ton hook (mass: 60 kg) with one part of line.]
- If the boom length, boom angle, working radius and/or jib angle exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- If you are working with the boom while the jib is rigged, subtract 1500 kg plus the mass of all attached hook, slings, etc. to the boom from the each lifting capacity of the boom, with an upper limit of 10 ton.  
Do not use the rooster sheave in this situation. And do not operate the boom while the jib is rigged, when the outriggers are completely retracted.
- In whatever working conditions the corresponding boom critical angle is shown in the chart. The crane can tip over if the boom is lowered below the critical angle even if unloaded. Therefore, never lower the boom below these angles.
- The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 28.4 kN (2.9 tf) per wire rope respectively.
- High-speed winch operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- Crane operation is permissible up to a wind speed of 10 m/s. Even in relatively light wind conditions, extra care should be taken when handling loads presenting large wind catching areas.
- If you work with a load in excess of the lifting capacity or use incorrect working procedures, you are risking damaging the crane or tipping it over. In such cases, the crane will not be guaranteed.

### ● When the outriggers are not used

- The lifting capacity chart indicates the maximum load the crane can lift when its body is level on firm level ground with all tires inflated to the rated pressure and the suspension cylinder completely retracted. The values in the chart include the mass of the main hook and slings.  
Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.  
[Rated tire pressure: 900 kPa (9.00 kgf/cm<sup>2</sup>)]
- The working radii are the actual values allowing for boom deflection. Therefore you must always operate the crane on the basis of the working radius.
- The lifting capacity differs between the front area capacity and the full range capacity. When slewing from the front to the side, take care that the crane could not be over loaded.

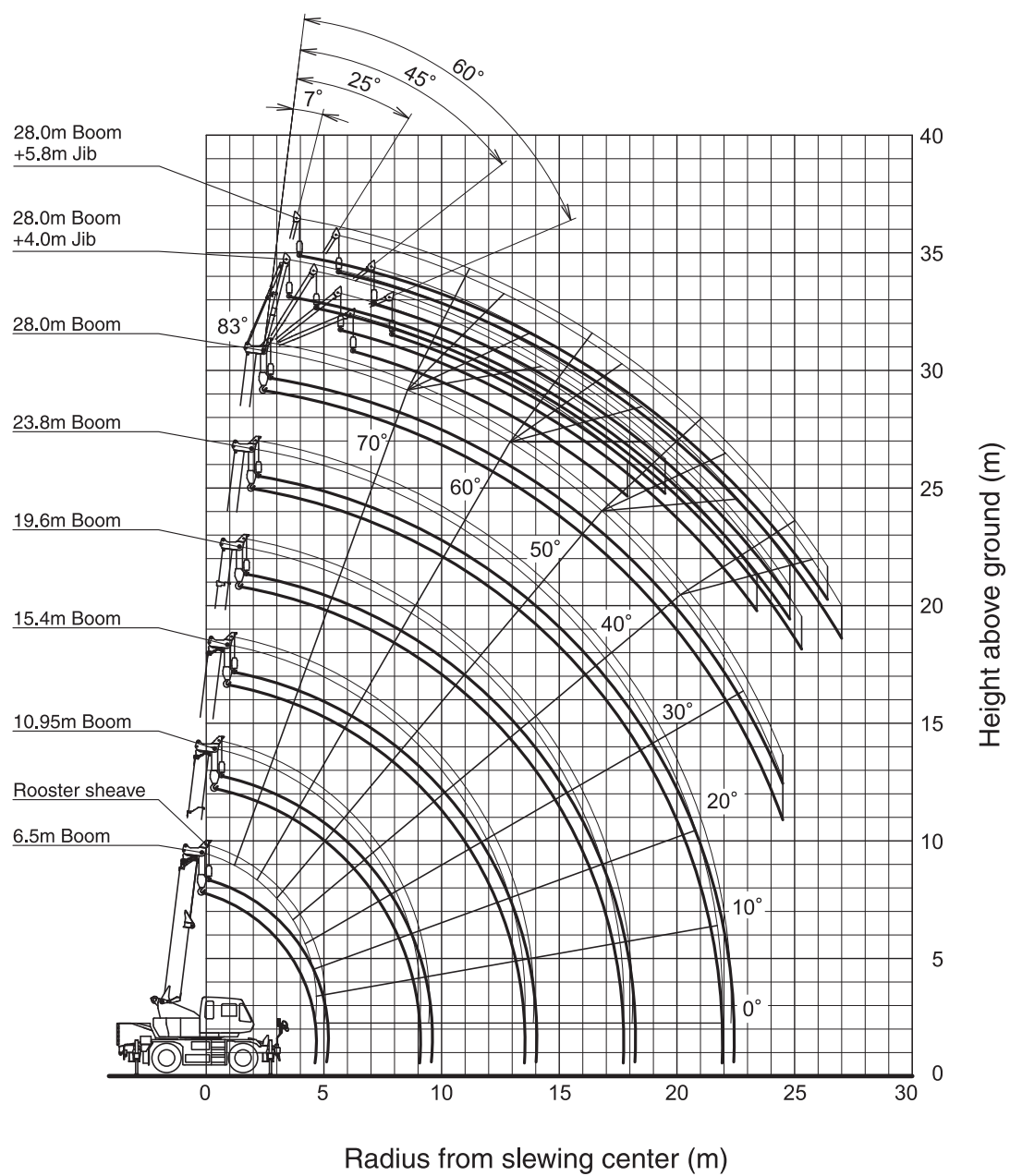


| Crane operation     | Stationary crane-on-rubber operation | Pick and carry operation |
|---------------------|--------------------------------------|--------------------------|
| Area $\alpha^\circ$ | 1                                    | 1                        |

- The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 3,200 kg.  
[The hook for use with the rooster sheave is the 3.2 ton hook (mass: 60 kg) with one part of line.]
- Do not work with the jib or with a boom length of more than 19.6 m.
- For stationary crane-on-rubber operation, the parking brake and service brake lock device must be engaged.
- For pick and carry operation, the high/low speed switch must be switched to "ON" (low range) and the shift lever set to speed 1.
- For pick and carry operation, lower the load to just above the ground and keep your speed strictly below 2 km/h to avoid swinging the load.  
Take particular care to avoid sharp turns, sudden starts and stops.
- Never operate the crane during pick and carry operation. The slewing brake must be applied.
- If the boom length, boom angle, working radius and/or jib angle exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- In whatever working conditions the corresponding boom critical angle is shown in the chart. The crane can tip over if the boom is lowered below the critical angle even if unloaded. Therefore, never lower the boom below these angles.
- The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 28.4 kN (2.9 tf) per wire rope respectively.
- High-speed lowering operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- Crane operation is permissible up to a wind speed of 10 m/s. Even in relatively light wind conditions, extra care should be taken when handling loads presenting large wind catching areas.
- If you work with a load in excess of the rated lifting capacity or use incorrect working procedures, you are risking damaging the crane or tipping it over. In such cases, the crane will not be guaranteed.



## WORKING RANGE

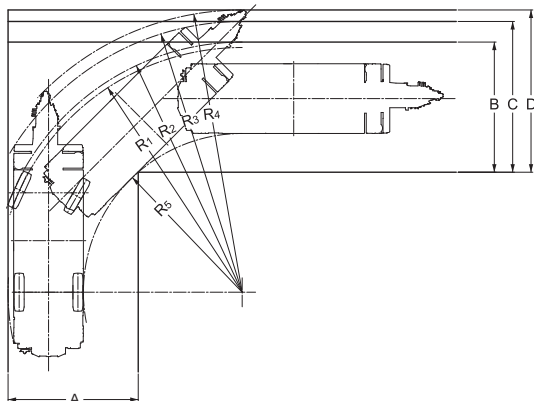


### Notes:

1. This diagram does not include deflection of Boom and Jib.
2. The outriggers are fully extended.

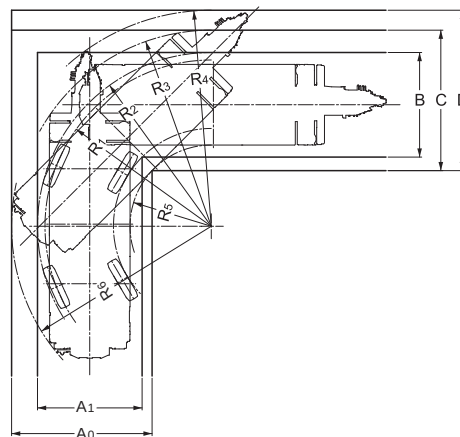
## Minimum path width

### ● Right turn in two-wheel steering mode



- $R_1=8.00\text{m}$   
(Minimum turning radius)
- $R_2=8.18\text{m}$   
(Turning radius of extremely outer tire)
- $R_3=8.85\text{m}$   
(Chassis turning radius)
- $R_4=9.23\text{m}$   
(Boom end turning radius)
- $R_5=5.19\text{m}$   
(Turning radius extremely chassis inner)
- $A=4.26\text{m}$  (Width of entrance)
- $B=4.26\text{m}$  (Width of wheel exit)
- $C=4.93\text{m}$  (Width of chassis exit)
- $D=5.31\text{m}$  (Width of exit at end of boom)

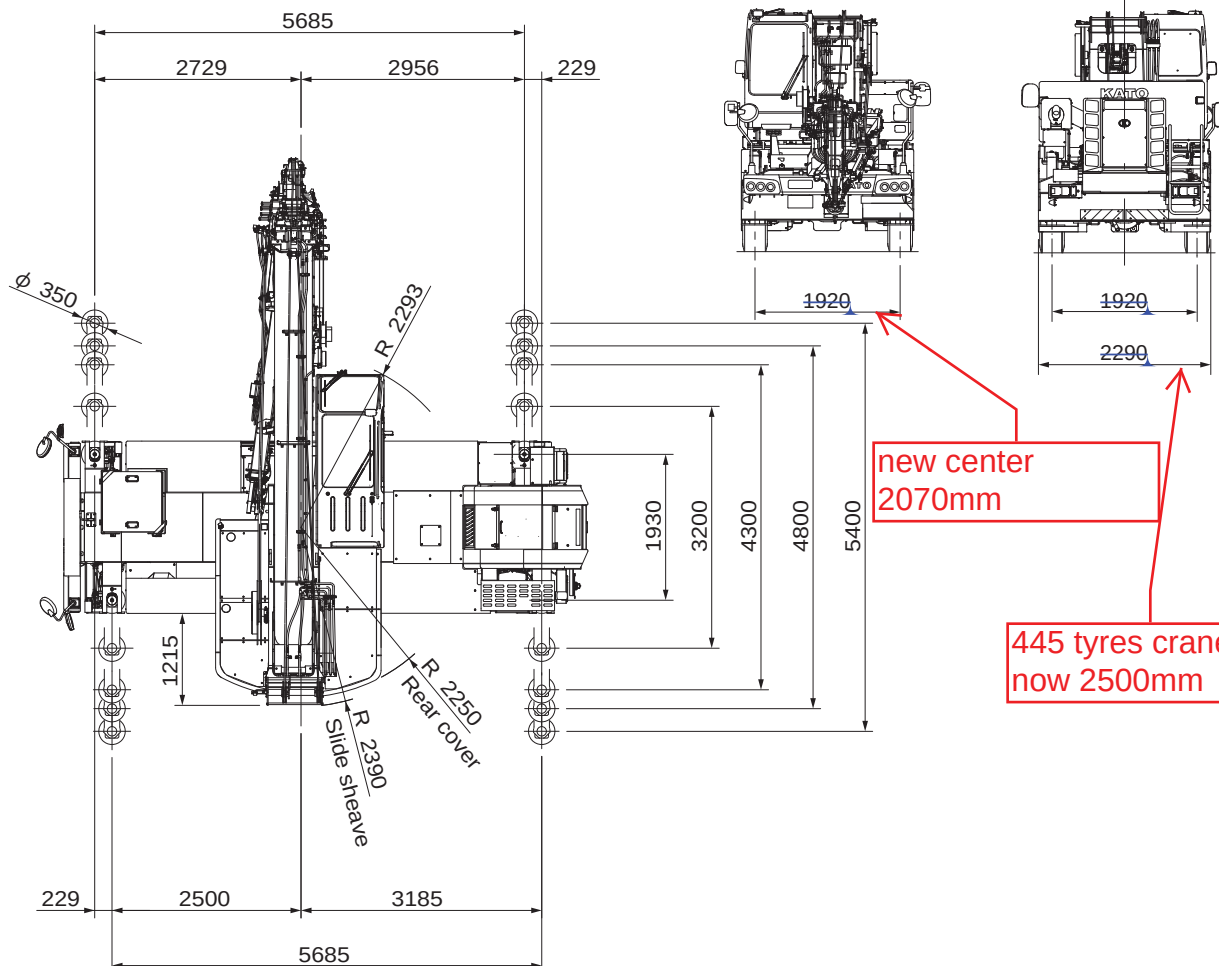
### ● Right turn in 4-wheel steering mode



- $R_1=4.70\text{m}$   
(Minimum turning radius)
- $R_2=4.91\text{m}$   
(Turning radius of extremely outer tire)
- $R_3=5.54\text{m}$   
(Chassis turning radius)
- $R_4=6.11\text{m}$   
(Boom end turning radius)
- $R_5=2.30\text{m}$   
(Turning radius extremely chassis inner)
- $R_5=5.64\text{m}$   
(Turning radius at the rear end of the chassis)
- $A_0=3.97\text{m}$  (Width of chassis entrance)
- $A_1=2.96\text{m}$  (Width of wheel entrance)
- $B=2.96\text{m}$  (Width of wheel exit)
- $C=3.97\text{m}$  (Width of chassis exit)
- $D=4.54\text{m}$  (Width of exit at end of boom)

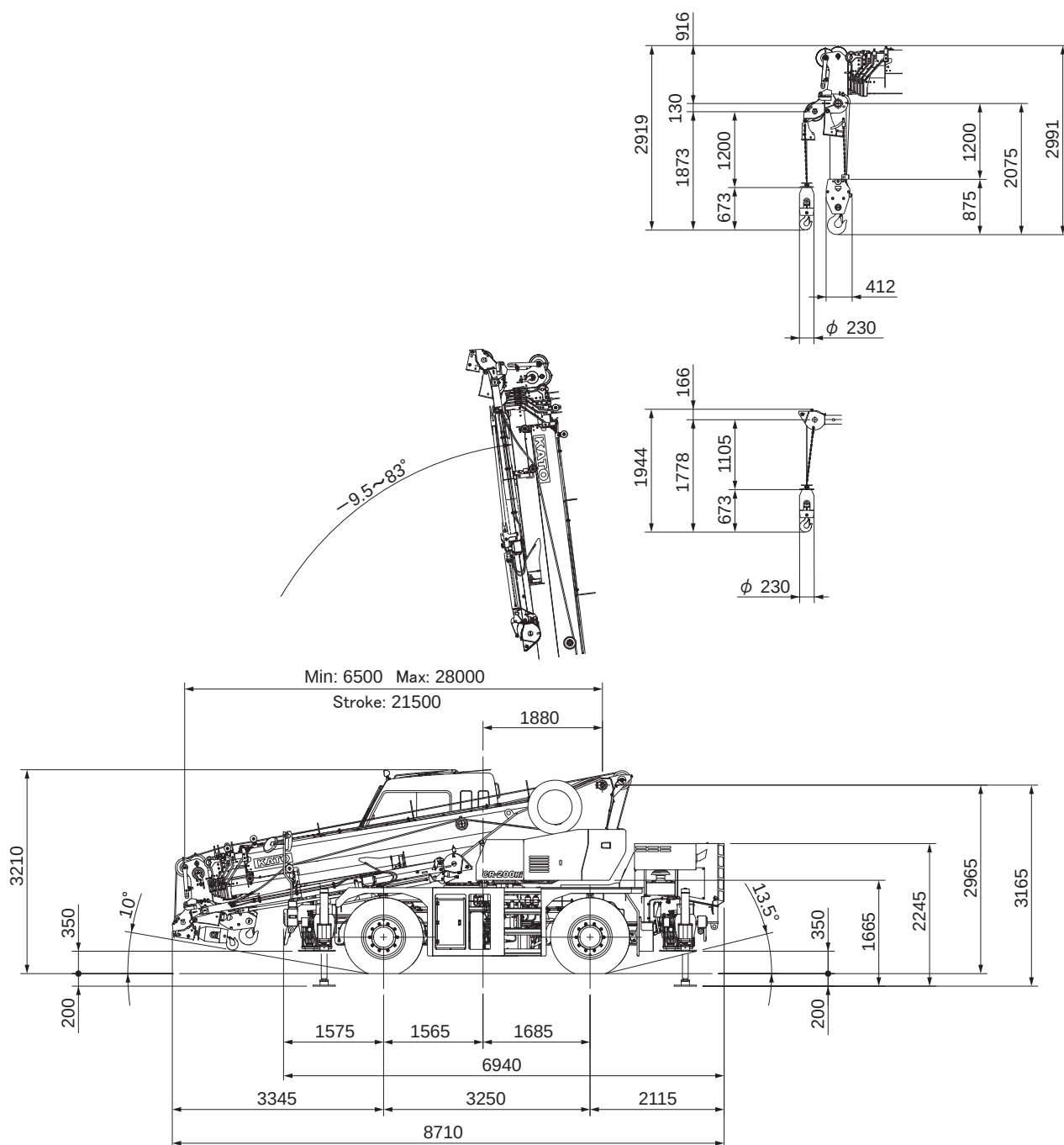
Note: The above values are based on calculations.

## Overall view



Reduced scale: 1/100 Unit (mm)

## Overall view



Ramp break over angle:  $23^\circ$

When the suspension is locked, the height shall be the overall height: - 40 mm.  
(Suspension cylinder completely retracted)

Reduced scale: 1/100 Unit (mm)

\* KATO products and specifications are subject to improvements and changes without notice.

Address inquiries to:

**KATO**

**KATO WORKS CO.,LTD.**

9-37, Higashi-ohi 1-chome, Shinagawa-ku, Tokyo, 140-0011, Japan

Tel. : Head Office Tokyo (03) 3458-1111

Overseas Marketing Department. Tokyo (03) 3458-1115

Fax. : Tokyo (03) 3458-1152

URL <http://www.kato-works.co.jp>

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We acquired the "ISO 9001" certification which is an international standard for quality assurance.